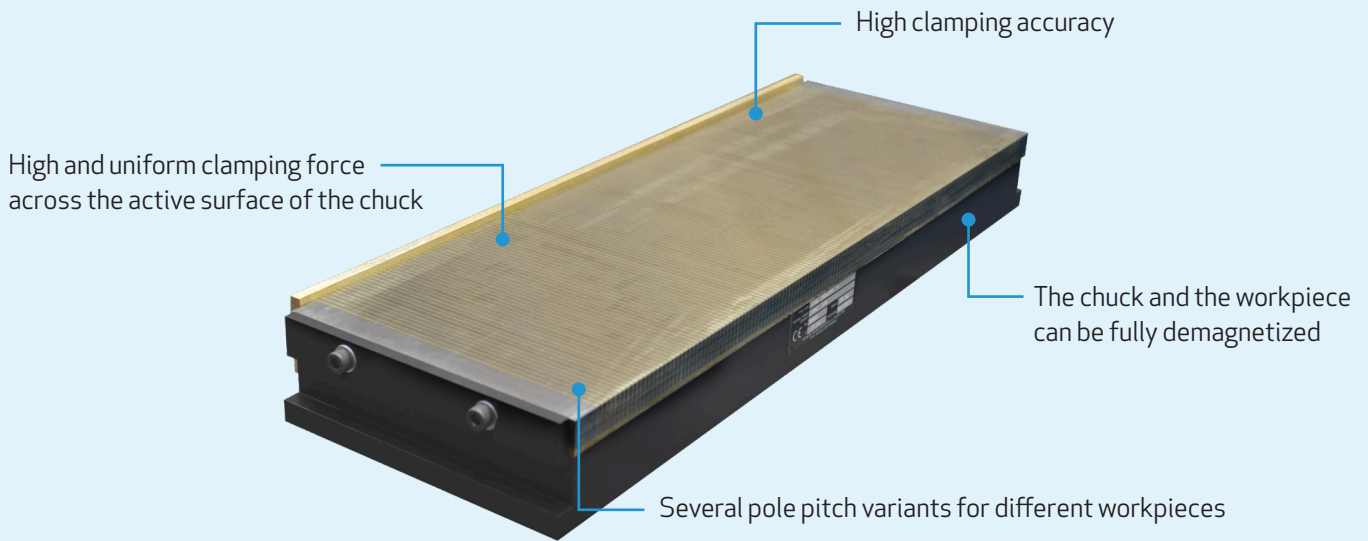







Grindmaster



When to choose a Grindmaster electropermanent magnetic chuck:

The Grindmaster series magnetic chucks are designed for grinding a very wide range of workpieces, from extremely small and thin to larger pieces. The electro-permanent technology used ensures not only high accuracy (it does not gradually heat the chuck after switching on), but also high safety and minimum operating costs.

APPLICATION	TECHNOLOGY	CHUCK DIMENSIONS	HOLDING FORCE	POLES
 Grinding	 Electro-permanent	 from 200 x 400 mm	 up to 120 N/cm ²	 Transverse

Catalog number	W (mm)	L (mm)	H (mm)	Weight (kg)	Control unit
GM200400T5	200	400	68	30	EP-CU10 SW
GM200500T5	200	500	68	37	EP-CU10 SW
GM200600T5	200	600	68	44	EP-CU10 SW
GM300600T5	300	600	68	66	EP-CU10 SW
GM400600T5	400	600	68	88	EP-CU10 SW
GM400800T5	400	800	68	118	EP-CU10 SW
GM200500T18	200	500	90	59	EP-CU10 SW
GM200600T18	200	600	90	71	EP-CU10 SW
GM300600T18	300	600	90	106	EP-CU10 SW
GM3001000T18	300	1000	90	177	EP-CU10 SW
GM400600T18	400	600	90	145	EP-CU10 SW
GM400800T18	400	800	90	188	EP-CU10 SW
GM5001000T18	500	1000	90	288	EP-CU10 DW
GM6001000T18	600	1000	90	354	EP-CU10 DW
GM6001500T18	600	1500	90	530	EP-CU10 DW

Other important parameters:

Pole pitch: T5 4+1 mm or T18 15+3 mm (other spacing on request)

Use:

+ clamping of small and larger workpieces during grinding

